

Elbow, Tail Pipe, and Stack Product Changes

As a supplement to the recent announcement for changes to the Exhaust Catalog, please note the specific dimensional changes for the Aftermarket elbows, stacks, and tail pipes impacted. These changes are reflected in our new 2008 Exhaust Catalog (LT32002), which is available by calling 1-800-223-4583 or on-line at cumminsfiltration.com.

While the dimension on part numbers listed below has been slightly modified, they will still fit many applications as is or with an adjustment to the length. If alternative part numbers can not be identified in the Exhaust Catalog or adjusted to meet your needs, we will accept returns on the part numbers listed below until **July 15, 2008**.

In support of our brand initiative, we have also modified our exhaust product labeling. Nelson stickers have been replaced with a “cutstamp” (example shown below).



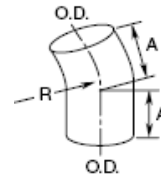
Before



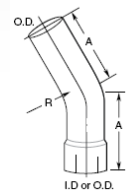
After

The following tables include the P/N's along with the dimensions that have changed:

15 Degree Elbows

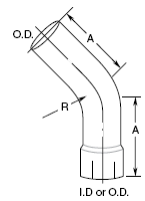


Diameter	Tubes ID - OD	Legs Before		CL Radius Before	Legs After		CL Radius After
		A	B	Radius	A	B	Radius
3.00	89130A	1.75	1.75	4.50	2.59	2.59	4.50
3.50	89131A	1.75	1.75	6.00	2.79	2.79	6.00
4.00	89132A	2.00	2.00	6.00	3.29	3.29	6.00
5.00	89133A	4.00	4.00	8.00	4.55	4.55	8.00



30 Degree Elbows

Diameter	Tubes ID - OD	Legs Before		CL Radius Before Radius	Legs After		CL Radius After Radius
		A	B		A	B	
3.00	900162A				3.30	3.30	3.00
3.00	900166A				3.30	3.30	3.00
3.50	900072A	4.00	4.00	5.00	3.57	3.57	4.00
3.50	900076A	4.00	4.00	5.00	3.57	3.57	4.00
4.00	900073A	4.00	4.00	5.00	4.21	4.21	4.50
5.00	900074A	4.00	4.00	6.00	4.97	4.97	5.50
Diameter	OD/ OD	A	B	Radius	A	B	Radius
4.00	900077A	4.00	4.00	5.00	4.21	4.21	4.50
5.00	900078A	4.00	4.00	5.50	4.97	4.97	5.50



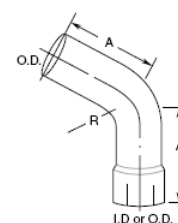
45 Degree Elbows

Diameter	Tubes ID - OD	Legs Before		CL Radius Before Radius	Legs After		CL Radius After Radius
		A	B		A	B	
2.00	89071A	6.00	6.00	4.00	4.16	4.16	4.00
2.25	89241A	6.00	6.00	4.25	4.26	4.26	4.25
2.50	89072A	6.00	6.00	4.25	4.26	4.26	4.25
2.75	89243A	6.00	6.00	5.50	5.03	5.03	5.50
3.00	89073A	7.00	7.00	6.00	5.50	5.50	6.00
3.50	89077A	10.50	10.50	6.00	10.00	10.00	6.00
3.50	900068A	8.00	8.00	6.00	6.00	6.00	6.00
4.00	89074A	12.00	12.00	6.00	11.00	11.00	6.00
4.00	89780A	8.00	8.00	6.00	6.50	6.50	6.00
4.00	89074C	12.00	12.00	6.00	11.00	11.00	6.00
4.00	89780C	8.00	8.00	6.00	6.50	6.50	6.00
4.50	90488A	10.00	10.00	6.69	7.27	7.27	6.69
5.00	89781A	8.00	8.00	8.00	7.28	7.28	5.50
5.00	89781C	8.00	8.00	8.00	7.28	7.28	5.50
6.00	89076A	18.00	18.00	10.00	17.65	17.65	10.00

45 Degree Elbows Continued

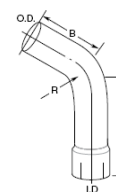
Diameter	Tubes OD - OD	Legs Before		CL Radius Before Radius	Legs After		CL Radius After Radius
		A	B		A	B	
2.25	89240A	6.00	6.00	4.25	4.26	4.26	4.25
2.50	89082A	6.00	6.00	4.25	4.26	4.26	4.25
2.75	89242A	6.00	6.00	5.50	5.03	5.03	5.50
3.00	89083A	7.00	7.00	6.00	5.50	5.50	6.00
3.50	89087A	10.50	10.50	6.00	10.00	10.00	6.00
4.00	89084A	12.00	12.00	6.00	11.00	11.00	6.00
4.00	89782A	8.00	8.00	6.00	6.50	6.50	6.00
5.00	89783A	8.00	8.00	8.00	7.28	7.28	5.50
6.00	89086A	18.00	18.00	10.00	17.65	17.65	10.00

60 Degree Elbows



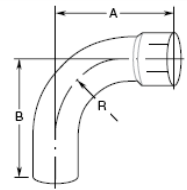
Diameter	Tubes ID - OD	Legs Before		CL Radius Before Radius	Legs After		CL Radius After Radius
		A	B		A	B	
3.00	900165A				6.46	6.46	6.00
3.00	900168A				6.46	6.46	6.00
3.50	900080A	8.00	8.00	5.00	5.81	5.81	4.00
3.50	900084A	8.00	8.00	5.00	5.81	5.81	4.00
4.00	900081A	8.00	8.00	5.00	6.90	6.90	5.00
5.00	900082A	8.00	8.00	6.00	8.00	8.00	5.50
Diameter	OD/OD	A	B	Radius	A	B	Radius
4.00	900085A	8.00	8.00	5.00	6.90	6.90	5.00
5.00	900086A	8.00	8.00	6.00	8.00	8.00	5.50

70 Degree Elbows



Diameter	Tubes ID - OD	Legs Before		CL Radius Before Radius	Legs After		CL Radius After Radius
		A	B		A	B	
3.50	89237A	12.00	12.00	6.00	7.70	7.70	6.00
3.50	900169A				7.70	7.70	6.00
4.00	89238A	12.00	12.00	6.00	8.20	8.20	6.00
4.00	900170A				8.20	8.20	6.00
5.00	89239A	11.00	7.50	8.00	11.00	7.50	5.50
5.00	90465A	11.50	7.50	8.00	11.00	7.50	5.50
5.00	90465C	11.50	7.50	8.00	11.00	7.50	5.50

90 Degree Elbows



Diameter	ID/ OD Tubes	Legs Before		CL Radius Before	Legs After		CL Radius After
	ID - OD	A	B	Radius	A	B	Radius
2.00	900156A				6.50	6.50	4.00
2.25	89230A	10.00	10.00	4.25	9.00	9.00	4.25
2.25	89231A	10.00	10.00	4.25	9.00	9.00	4.25
2.25	900047A	6.00	6.00	4.25	6.50	6.50	4.25
2.25	900157A				6.50	6.50	4.25
2.50	89099A	10.00	10.00	4.25	9.00	9.00	4.25
2.50	89111A	12.00	12.00	4.25	9.00	9.00	4.25
2.50	900048A	6.00	6.00	4.00	6.75	6.75	4.25
2.50	900158A				6.75	6.75	4.25
2.75	89232A	10.00	10.00	5.50	9.00	9.00	5.50
2.75	89233A	10.00	10.00	5.50	9.00	9.00	5.50
2.75	900050A	6.50	6.50	5.50	6.50	6.50	3.75
2.75	900159A				6.50	6.50	3.75
3.00	89101A	8.00	8.00	6.00	9.00	9.00	6.00
3.00	89102A	14.00	14.00	6.00	13.70	13.70	6.00
3.00	89113A	10.00	10.00	6.00	9.00	9.00	6.00
3.00	89234A	14.00	14.00	6.00	13.70	13.70	6.00
3.00	900052A	12.00	12.00	5.00	11.00	11.00	6.00
3.00	900150A				6.00	6.00	3.00
3.00	900160A				11.00	11.00	6.00
3.50	89093A	4.00	4.00	4.00	4.50	4.50	4.00
3.50	89104A	16.00	16.00	6.00	15.00	15.00	6.00
3.50	89114A	16.00	16.00	6.00	15.00	15.00	6.00
3.50	900053A	12.00	12.00	6.00	11.00	11.00	6.00
3.50	900058A	12.00	12.00	6.00	11.00	11.00	6.00
3.50	900151A				8.00	8.00	4.00
4.00	89094A	8.00	8.00	4.50	8.50	8.50	4.50
4.00	89095A	4.50	4.50	4.50	5.00	5.00	4.50
4.00	89124A	10.00	10.00	4.50	10.00	10.00	6.00
4.00	89125A	25.00	25.00	6.00	22.70	29.70	6.00
4.00	89923A	6.00	6.00	4.50	6.50	6.50	4.50
4.00	89923C	6.00	6.00	4.50	6.50	6.50	4.50
4.00	900055A	8.00	8.00	4.50	8.50	8.50	4.50
4.00	900056A	10.00	10.00	8.00	14.70	14.70	6.00
4.00	900059A	12.00	12.00	4.50	14.70	14.70	6.00
4.00	900152A				9.00	15.00	4.50
4.00	90459A	23.00	30.00	8.00	22.70	29.70	6.00
4.00	90562A	8.00	10.00	4.50	7.70	9.70	4.50
4.00	90822A	7.00	6.00	4.50	6.50	6.50	4.50
4.00	90889A	7.20	9.20	4.50	7.70	9.70	4.50

90 Degree Elbows Continued

Diameter	Tubes	Legs Before		CL Radius Before	Legs After		CL Radius After
	ID - OD	A	B	Radius	A	B	Radius
4.50	900098A	12.00	12.00	6.69	11.00	11.00	6.69
4.50	900099A	5.50	5.50	5.50	6.00	6.00	5.50
4.50	90463A	12.00	12.00	6.69	11.00	11.00	6.69
5.00	89096A	10.00	10.00	5.50	10.50	10.50	5.50
5.00	89097A	5.50	5.50	5.50	6.00	6.00	5.50
5.00	89108A	18.00	18.00	8.00	17.25	17.25	8.00
5.00	89108C	18.00	18.00	8.00	17.25	17.25	8.00
5.00	89117A	15.00	15.00	8.00	15.00	15.00	8.00
5.00	89118A	18.00	18.00	8.00	17.25	17.25	8.00
5.00	89123A	10.00	16.00	5.50	9.70	15.70	5.50
5.00	89127A	25.00	25.00	8.00	22.50	22.50	8.00
5.00	89784A	10.00	10.00	8.00	10.00	10.00	8.00
5.00	89924A	8.50	8.50	5.50	8.50	8.50	5.50
5.00	900062A	12.00	12.00	6.00	13.00	13.00	8.00
5.00	900153A				10.50	10.50	5.50
5.00	900154A				7.50	13.50	5.50
5.00	900155A				9.70	15.70	5.50
5.00	900161A				8.50	8.50	5.50
5.00	90460A	22.50	29.50	8.00	22.50	22.50	8.00
5.00	90859A	12.00	12.00	8.00	13.00	13.00	8.00
5.00	90859C	12.00	12.00	8.00	13.00	13.00	8.00

Curved Stack & Tail Pipes

Diameter	Stacks ID-Slotted	Total Length Before	Center Line Radius Before	Total Length After	Center Line Radius After
2.00	89140A	10.00	4.00	9.00	4.00
2.00	90954A	10.00	4.00	9.00	4.00
2.50	89285A	12.00	4.25	10.00	4.25
2.50	89141A	12.00	4.25	11.00	4.25

Stacks OD	Total Length Before	Center Line Radius Before	Total Length After	Center Line Radius After
89120A	10.00	4.00	9.00	4.00
89284A	12.00	4.25	10.00	4.25
89151A	12.00	4.25	11.00	4.25



The thickness for the following part numbers are changed from 14 gauge to 16 gauge.

89091A	89090A	89093A	89092A	89095A	90822A	89094A
90889A	89925A	900099A	89097A	89096A	89926A	89123A

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